Robolin AOS75R

Robotic MIG Torch Anti-Spatter

- Improves torch, tip and nozzle life
- Increases uptime
- Will not corrode or clog cleaning station anti-spatter systems
- Made in Germany
- Competitively priced
- Economical in use

Available in 10litre containers

Call/write for a free sample!



Welding Automation Pty Ltd t: 03 8516 2472 f: 03 9011 6203

Sales@WeldingAutomation.com.au www.WeldingAutomation.com.au

according to Regulation (EC) No. 1907/2006 (REACH)

ROBOLIN AOS 75 R

Date of first version: 02.01.2008 Date of print: 15.03.2010 Version 2 / Page 1 of 5 Revision date:

1. Identification of the substance/preparation and of the company/undertaking

Identification of the substance or preparation

Name of product: **ROBOLIN AOS 75 R**

Use of the substance/preparation

Welding protection agent

Company/undertaking identification J. Thielmann GmbH

Company name:

Street/POB-No.:

State/city/postal code:

D-35708 Haiger-Rodenbach Υdæqāæq)Ásāēdāačq¦Á‱‱%%% ^|åãj*ÁOEq[{ææāj}}ÁÚcŠcå

Telephone: +ÎF(0)HÂÍFÎGÏG

Email: Info@WeldingAutomation.com.au

Emergency telephone

Telephone: +61(0)3 8516 2472

2. Hazards identification

Classification according to directive 67/548/EEC:

This substance is classified as not hazardous.

Critical hazard to man and environment:

Aspiration hazard: in case of swallowing or vomiting danger of penetration into the lungs.

3. Composition/information on ingredients

Chemical characterization (substance)

Mixture of hydrocarbons

4. First aid measures

Move victim to fresh air, put at rest and loosen restrictive clothing. Seek medical aid in Following inhalation:

case of troubles.

Remove residues with soap and water. In case of skin reactions, consult a physician. After skin contact:

Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids After eye contact:

apart. In case of troubles or persistent symptoms, consult an ophthalmologist.

Rinse mouth immediately and drink large quantities of water. After swallowing:

Do not induce vomiting. Danger of aspiration. Seek medical attention.

5. Fire fighting measures

Suitable extinguishing media

Water fog, foam, dry extinguishing powder, carbon dioxide.

Extinguishing media which must not be used for safety reasons:

High power water jet

according to Regulation (EC) No. 1907/2006 (REACH)

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Special exposure hazards arising from the substance or preparation itself, its combustion products or from resulting gases:

Combustible. Concentrated vapours are heavier than air.

Can be released in case of fire: Carbon monoxide and carbon dioxide.

Special protective equipment for fire-fighters:

Wear self-contained breathing apparatus.

Additional information: Hazchem-Code: -

Do not allow fire water to penetrate into surface or ground water.

6. Accidental release measures

Personal precautions: Wear suitable protective clothing. Do not inhale vapours. Environmental precautions: Do not allow to penetrate into soil, waterbodies or drains.

Methods for cleaning up: Prevent spreading over great surfaces (e.g. by damming or installing oil booms).

Soak up with absorbent materials such as sand, siliceus earth, acid- or universal binder. Store in special closed containers and dispose of according to ordinance. Final cleaning.

Additional information: High slip hazard because of leaking or spilled product.

7. Handling and storage

Handling

Information for safe handling:

Provide adequate ventilation, and local exhaust as needed.

Avoid oil mist. Do not inhale vapours.

Precautions against fire and explosion:

Avoid overheating.

Storage

Requirements for storerooms and containers:

Keep container tightly closed. Protect from light.

Store out of the reach of children.

Storage class: 10= Combustible liquids, unless storage class 3

8. Exposure controls / Personal protection equipment

Exposure controls

Provide good ventilation and/or an exhaust system in the work area.

See also information in chapter 7, section storage.

Occupational exposure controls

Respiratory protection: Provide adequate ventilation.

Hand protection: Protective gloves according to EN 374.

Glove material: Nitrile rubber-Breakthrough time: >480 min.

Observe glove manufacturer's instructions concerning penetrability and breakthrough time.

Eye protection: Recommendation:

Tightly sealed safety glasses according to EN 166.

Skin protection: Wear suitable protective clothing.

General protection and hygiene measures:

Change contaminated clothing.

Wash hands before breaks and after work.

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9. Physical and chemical properties

Appearance

Physical state: liquid
Colour: blue
Odour: odourless

Important health, safety and environmental information

Boiling temperature / boiling range 350 - 420 °C Melting point / melting range approx. -18 °C

Flash point / flash point range: $195 \, ^{\circ}\text{C}$ Ignition temperature $> 300 \, ^{\circ}\text{C}$

Vapour pressure:at 20 °C: <= 0,001 hPaDensity:at 20 °C: 0,86 g/mLpH value:not applicable

Solubility in water: insoluble
Viscosity, dynamic: at 20 °C: 30 mPa*s

Viscosity, kinematic: 40 mm²/s

10. Stability and reactivity

Conditions to avoid: Protect from excessive heat.

Materials to avoid: strong oxidizing agents

Hazardous decomposition products:

Can be released in case of fire: Carbon monoxide and carbon dioxide.

11. Toxicological information

Toxicological Tests:

Acute toxicity: LD50 Rat, oral: 5000 mg/kg

Following inhalation: After inhalation of hot vapours: Can irritate the mucous membrane.

After swallowing: After ingestion of high quantities: gastro-intestinal ailment.

Aspiration hazard: in case of swallowing or vomiting danger of penetration into the lungs.

General remarks

Not known to cause sensitization.

12. Ecological information

Ecotoxicity

Water Hazard Class: 1 = mild water pollutant

Details of elimination

Further details: Substance floats on the water surface.

Additional ecological information

General information: Do not allow to enter ground water, sewage or drains.

according to Regulation (EC) No. 1907/2006 (REACH)

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13. Disposal considerations

Product

Waste key number 120107* = mineral-based machining oils free of halogens (except emulsions and

solutions)

* = Evidence for disposal must be provided.

Recommendation: Incinerate according to applicable local, state and federal regulations.

Do not dispose of with household waste.

Contaminated packaging

Recommendation: Waste key number 150102 - Plastic packaging

Waste key number 150104 - Metallic packaging Waste disposal according to official state regulations.

Cleaned containers may be recycled.

14. Transport information

Overland transport (ADR/RID)

Product designation: Not restricted

Transport by sea (IMDG)

Proper shipping name: Not restricted

Air transport (IATA)

Proper shipping name: Not restricted

Additional information

Not a hazardous material with respect to transportation regulations.

15. Regulatory information

Labelling (67/548/EEC or 1999/45/EC)

Code letter and hazard symbol:

not applicable

R phrase(s): not applicable S phrase(s): not applicable

National regulations

National regulations - Great Britain

Hazchem-Code: -

National regulations - Germany

Storage class: 10= Combustible liquids, unless storage class 3

Water Hazard Class: 1 = mild water pollutant

National regulations - EC member states

Volatile organic compounds (VOC):

0 % by weight

according to Regulation (EC) No. 1907/2006 (REACH)

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National regulations - USA

Hazard rating systems



NFPA Hazard Rating: Health: 0 (Minimal) Fire: 1 (Slight) Reactivity: 0 (Minimal) HMIS Version III Rating:

Health: 0 (Minimal) Flammability: 1 (Slight) Physical Hazard: 0 (Minimal)

Personal Protection: X = Consult your supervisor



16. Other information

Further remarks

Reason of change: General revision

Group that issues data sheet

Contact person: see chapter 1, department responsible for information.

The information in this data sheet has been established to our best knowledge and was up-to-date at time of revision. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.