

WIRE FEED SENSOR

This hand-held, battery operated tachometer incorporates the latest single chip micro-circuit technology for high reliability and low maintenance. Capable of measuring and retaining RPH, RPM, FPH, FPM and MPH. Standard accessories include: 3-1/2" (89 mm) extension shaft, one funnel and two cone adapters, master wheel (6" / 152 mm) and carrying case.

- Quickly and accurately obtain wire speed measurement at the torch
- Rugged die cast aluminum construction with Delrin wire guide head
- Displays wire speed with automatic floating decimal point
- Large 13 test memory capacity selectable to 5 minutes or more
- ► Handles wire diameters from 0.030 0.125 (0.8 3.2 mm)

SPECIFICATIONS

- ▶ **Display Range:** 0.10 25,000 RPM with floating decimal
- ► Accuracy: ±0.06 RPM 0.10 to 999.99 RPM ±0.6 RPM – 1,000.0 to 9,999.99 RPM ±0.006% of Reading ±1 digit (or ±2 RPM max) 10,000 – 25,000 RPM
- ▶ **Display:** 5-digit 0.047" (12 mm) high LCD
- Measuring Units: Revolutions: RPM, RPH

Wire Feed: IPM, FPM, YPM, FPH, YPH

Miles: MPH

- Memory System: 13 readings are stored and retained for five minutes (last, max, min, plus ten extra measurements)
- **Detection:** Optical coupler with 80 pulse/rev
- ► **System Control:** Single chip, C-MOS microprocessor
- Over Range Indicator: Flashing Numerals
- Update Time: One second (typical)
- **Battery Size and Life:** Two AA 1.5 V for approximately 65 hours
- **Operating Temperature:** 32° − 113° F (0° − 45° C)
- ► Construction: Die cast aluminum housing
- **Dimensions:** 7.2" x 2.4" x 1.8" (182.5 mm x 60 mm x 45.7 mm)
- Warranty: One year



Wire Feed Sensor HHSS-12



HHSS-12 obtaining measurement at the torch end





WIRE DRAW GAUGE

The electronic Wire Wizard™ **Wire Draw Gauge** is designed to accurately measure the draw or resistance weight of all diameters of weld wire pulling through a conduit, allowing the operator to determine the amount of strain the wire is creating on the feed motor. Hand-held, battery powered (9 V).

- Capable of averaging 10 pulls of wire, storing the largest draw
- ▶ Measures in English or metric at the touch of a button
- Easy to read 5-digit LCD display
- ► Ergonomic plastic housing with standard storage case
- Max pull weight: 12 lb (5.4 kg)

SPECIFICATIONS

- **Display Range:** 0.1 oz − 12 lbs (2.8 g − 5.4 kg)
- **Accuracy:** $0-5 \text{ lbs } / \pm 0.1 \text{ oz } (0-2.2 \text{ kg } / \pm 2 \text{ g}); 5-12 \text{ lbs } / \pm 0.5 \text{ oz } (2.2-5.4 \text{ kg } / \pm 10 \text{ g})$
- ▶ **Display:** 5-digit 0.047" (12 mm) high LCD
- Measuring Units: English and Metric
- ▶ Battery Size and Life: One 9 V with auto shut off
- ► Operating Temperature: 32° 104° F (0° 40° C)
- ► **Construction:** Ergonomic plastic housing
- **Weight:** 7.5 oz (212.6 g)
- **Dimensions:** 7.2" x 2.6" x 1.1" (182.9 mm x 66 mm x 27.9 mm)
- Warranty: One year



OPERATING INSTRUCTIONS

- 1. Attach wire by wrapping securely around eye hook.
- 2. Press READY button and wait for "beep" before proceeding.
- 3. Hold conduit in one hand, WWPT DRAW GAUGE in the other. Pull wire with a slow steady draw, extending your arm as far as it will reach. Release pressure and detach wire. Repeat steps 1 and 2 approximately three to five times. Press AVG button for lbs/gm reading. The more pulls, the better the average.
- 4. Press CLR to clear reading.





Wire Draw Gauge in use

